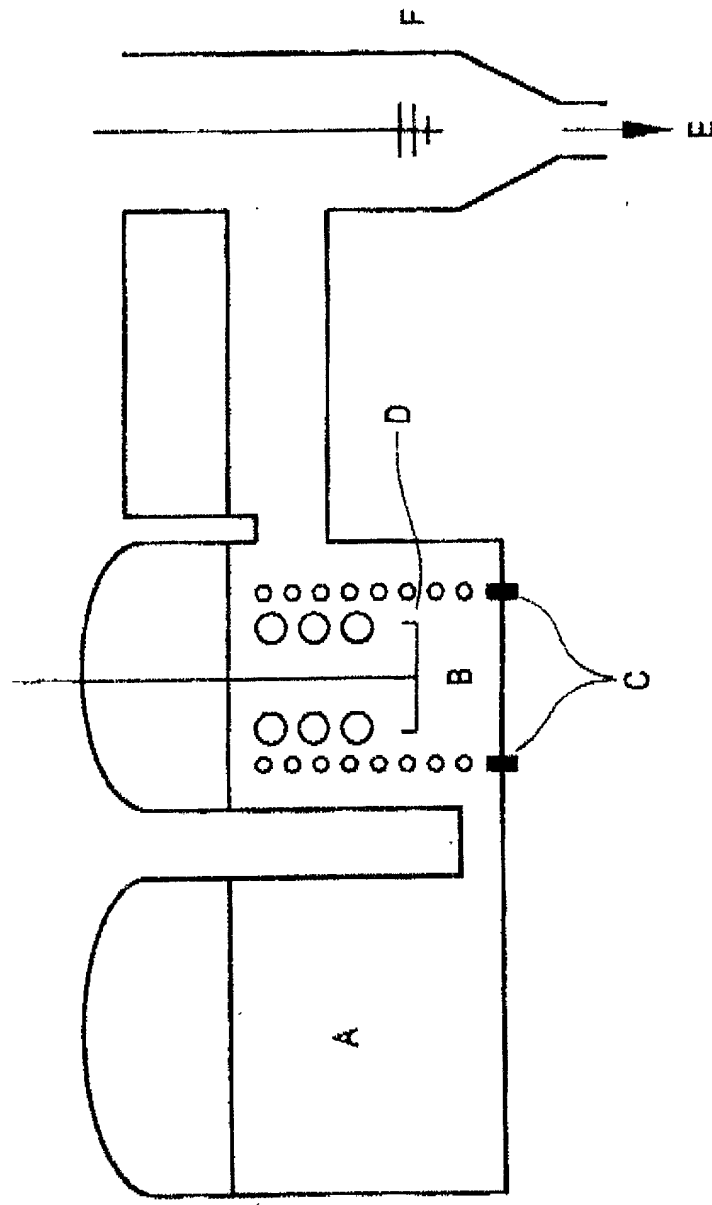


Fig.1



- A melt-down region
- B bubbling zone
- C bottom bubbling nozzles
- D feeding of bubbling gas via agitator or fixed pipe
- E to the moulding process
- F homogenization

Fig.4

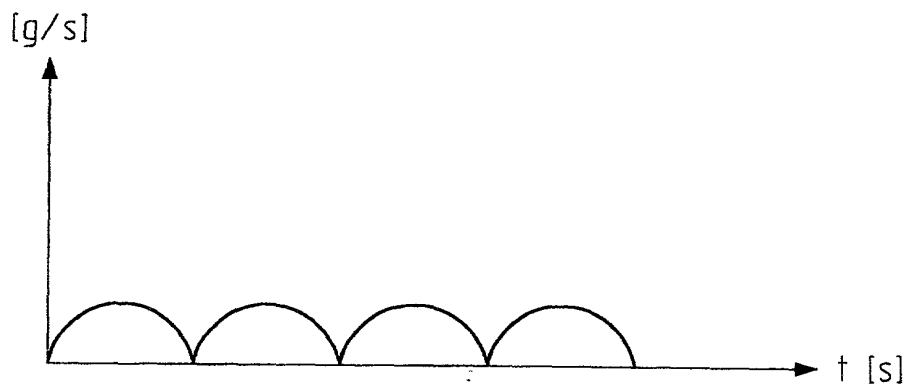


Fig.5

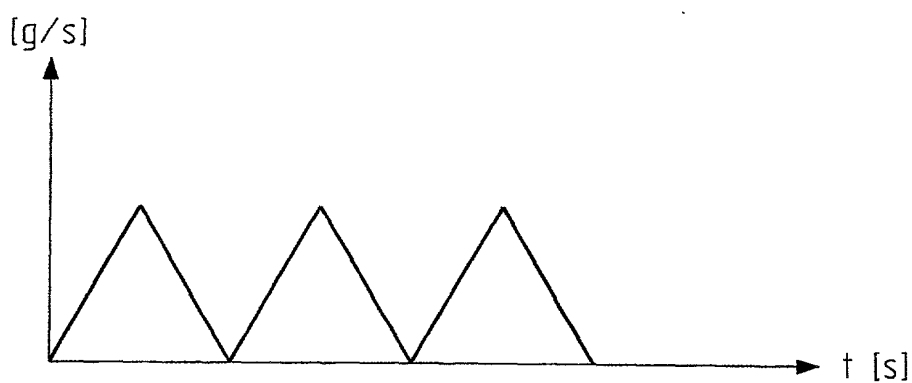


Fig.6

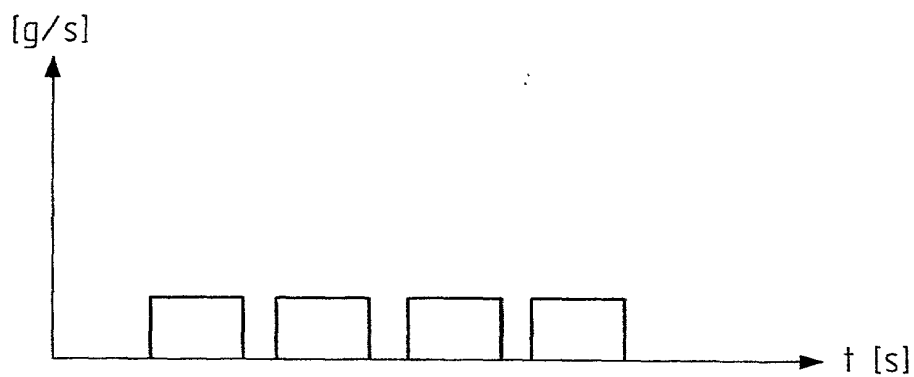


Fig.7

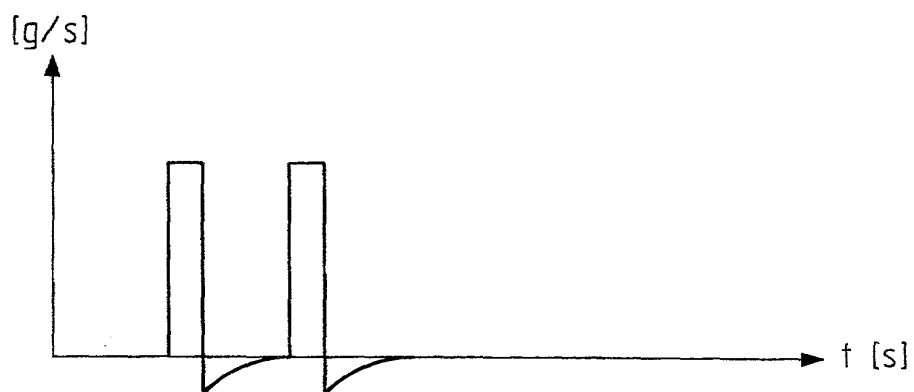


Fig.2a

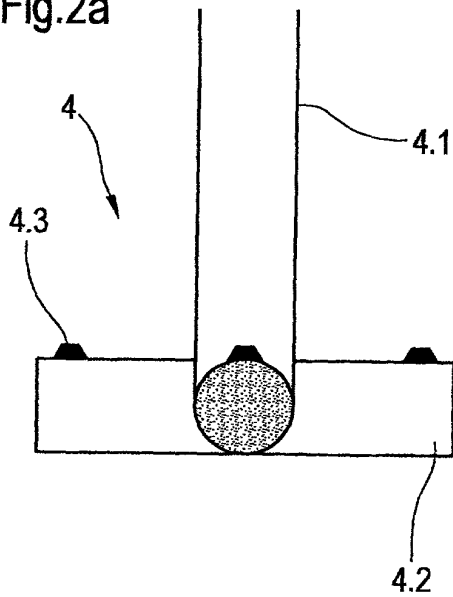


Fig.2b

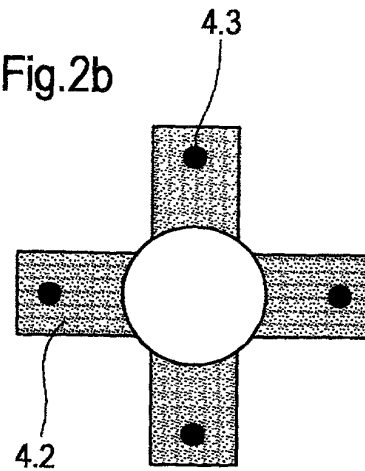


Fig.3

